

ZHEJIANG HAOQI 浙江豪旗工贸

COMPANY PROFILE 公司简介



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验厂 & 产品认证



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CONTACT US
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Part 1

General Information 简介

Zhejiang Haoqi Industry and Trade Co., Ltd. was established in 2002 and is headquartered in Wuyi County, Zhejiang Province. We are a professional manufacturer specializing in the R&D and production of stainless steel vacuum containers under ODM/OEM/OBM (under our own brand "FLAGSHIP") models.

Our state-of-the-art facility spans 750,000 square feet (17.3 acres / 70,000 square meters) and employs over 400 staff members (over 85% of whom are long-tenured employees). We have a maximum daily output capacity of more than 100,000 PCs. Currently, we can allocate a daily production capacity of 60,000 PCs for new strategic partners, and we are prepared for rapid expansion based on strategic customers' requirements.

Haoqi has successfully passed factory audits such as SMETA (SEDEX), amfori BSCI, RCS, ISO9001, ISO14001, ISO45001, etc. Our products are certified by FDA and LFGB. Haoqi is equipped with the latest facilities and technologies, including 30 fully automated production lines, 3 dust-free workshops, and 8 sets of 3D printing machines, encompassing plastic injection, pipe making, metalworking, robotic laser welding, polishing, and surface finishing. We continuously strive to stay ahead of industry trends and best practices, often leading to groundbreaking advancements.

At Haoqi, we value everyone and treat people with dignity and professionalism. We encourage thoughtful, creative and inspirational ideas. Haoqi is composed of highly loyal, talented, and experienced specialists, professionals and workers that have been dedicated to providing innovative products and exceptional one-stop services.

Haoqi has never compromised on the product quality. Over 30 experienced QC professionals enforce the strictest quality control measures throughout the entire production process to ensure the superior quality our valued customers deserve. Each vacuum container undergoes three rounds of vacuum checks before shipment.

At Haoqi, we believe that services based on proficiency and qualifications are the pillars of success. We understand that each of our customers is unique, and we work closely with them to ensure that we fully understand their expectations and develop customized products & solutions that meet their specific needs. We also look beyond the present and make a commitment to deliver future values for customers and help them achieve their goals.

At Haoqi, we are convinced that our expertise, coupled with our dedication to innovation and excellence, distinguishes us from competitors. We are proud to have earned a solid reputation in the industry for delivering high-quality products and exceptional services. Our customer roster includes globally renowned companies, and we would be honored to form strategic partnerships with more esteemed clients from all over the world.

Mission Vision Values 使命 愿景 价值观



Mission

Satisfy Each Customer with Innovative Technology, Superior Quality Value and Services

Help Each Employee Fulfill Dreams

使命：诚心服务每一位客户；真心成就每一位员工



Vision

To Be The Most Innovative Manufacturer In The Vacuum Container Industry

To Be The Most Reliable & Best Performing Supplier for Top Global Brands

愿景：争做行业内最具创造性的生产企业之一；成为全球顶级品牌商最可靠最优秀的合作伙伴之一



Values

Compassion: We are kind and caring to everyone we encounter. 友善待人

Respect: We value everyone and treat people with dignity and professionalism. 尊重他人

Accountability: We are responsible for our words, actions, and results. 敢作敢当

Integrity: We build trust through responsible actions and honest relationships. 诚信为本

Teamwork: We achieve more when we collaborate and all work together. 众志成城

Innovation: We encourage thoughtful, creative and inspirational ideas. 为企业注入创新灵魂

Long-Term View: We look beyond the present to deliver future values for customers. 为客户创造持久价值

Mutual Consensus, Mutual Creation, Mutual Benefit, Mutual Sharing: 共识、共创、共赢、共享

ZHEJIANG HAOQI

浙江豪旗工贸



2002

Since
始于



400 +

Current Employees
(Long-tenured employees
account for 85%+)
目前雇员



100,000 PCs

Current Max.Daily Output
(We are prepared for rapid
expansion based on strategic
customers' requirements!)
目前最大日产能10万只，
可根据客户需求快速扩产



750,000 sq.ft

Building Area
建筑面积

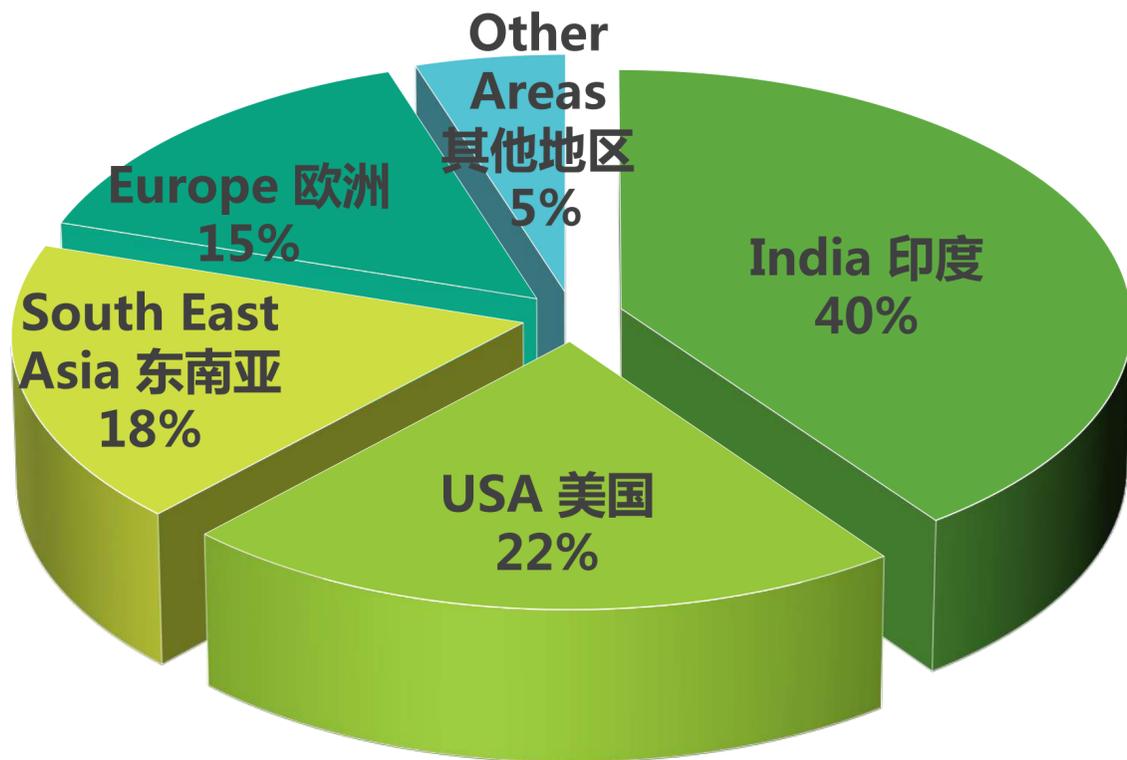


100,000 sq.ft

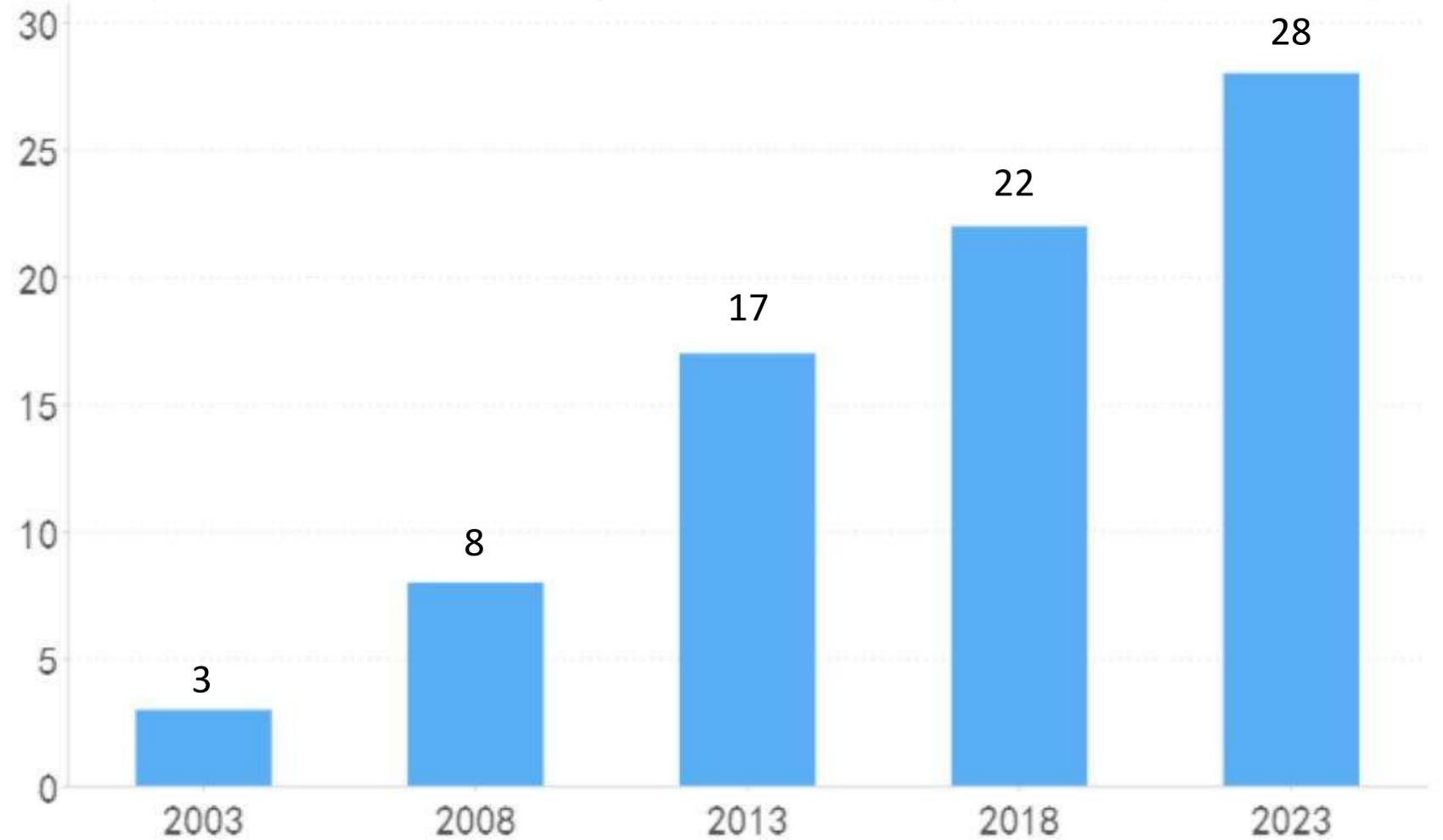
Warehousing
仓储面积

Business Growth & Market Share 业绩增长及出口市场份额

Export Market Share in 2023 2023年出口市场份额



Yearly Turnover 2003-2023 (Unit: Million USD) 年出口额 (百万美元)



Facilities & Capacities 设备与产能

01



Pipe Making

12 Fully Automatic (FA)
Pipe Making Production
Lines

12条全自动拉管流水线

02



Metalworking & Welding

8 FA Metalwork Production Lines
6 Semi-Automatic Metalwork
& Laser Welding Production Lines
2 Robotic Laser Welding Lines
(Stabilize welding quality and
eliminate electrolyte leaking risks)
8条全自动金工流水线
6条半自动金工与激光焊接流水线
2条机械手激光焊接流水线

03



Vacuuming

4 Advanced
Vacuum Machines

4套先进无尾抽真空设备

04



Vacuum Checking

3 Round Vacuum Checkings
9 Vacuum Checking Kits

3道测温, 9台测温机

Facilities & Capacities 设备与产能

05



Polishing

4 Automatic Polishing
Production Lines
6 Manual Polishing
Production Lines

4条自动抛光流水线
6条手工抛光流水线

06



Powder Coating & Painting

1 Dust-Free Automatic Powder
Coating Production Line
1 Dust-Free Automatic
Painting Production Line
2 Manual Painting Lines

1条无尘自动喷塑流水线
1条无尘全自动喷漆流水线
2条手工喷漆流水线

07



Pattern & Logo

8 Sets of 3D Printing Machines
19 Laser Printing Machines
5 Silk Screen Printing Machines
1 Pad Printing Machine

8台3D打印机, 19台激光打标机
5台丝印机, 1台移印机

08



Plastic Injection

21 FA Plastic Injection Machines
(Dust-Free Workshop)

21台全自动注塑机
(无尘注塑车间)

Facilities&Capacities 设备与产能

09



Packaging

14 Packaging Lines
6 Assembly Lines
14条包装流水线
6条装配线（注塑车间）

10



Warehousing

Finished Product Warehouse:
3,000+ m²
Semi-Finished Product Warehouse:
3,000+ m²
Material Warehouse:3,000+ m²
成品仓库、半成品仓库、物料仓库各
3,000+ m²

11



Laboratory

Can carry out various necessary tests:Drop Test,Vibration Test, Sealing Test,Boiling Test,Torque Test,Adhesion Test,Copper Plating Thickness Test,UV Test,High-low Temp. Shock Test, Dishwasher Test,Salt Spray Test,Raw Material Analyzing,etc.
实验室：能完成众多物理、材质，及可靠性测试，如摔落测试、模拟运输测试、密封性测试、水煮测试、扭矩测试、百格测试、镀铜厚度测试、紫外线测试、高低温冲击测试、洗碗机测试、盐雾测试、原材料测试等。

Facilities&Capacities 设备与产能

40% Load Rate of Capacity. 60,000 PCs/day for New Strategic Partners!

We are prepared for rapid expansion based on strategic customers' requirements!

目前工厂在极限产能的**40%**运转,可为新战略客户提供日产能**6万只**,且能根据客户需求快速扩产。

Capacity 极限产能	Occupied 目前使用产能	Current Balance 目前空余产能	Load Rate 负载率
100,000 PCs/day	40,000 PCs/day	60,000 PCs/day	40%

Part 2

Strategic Teams

战略团队

Meet Our Founders 公司创始人



Hao Cheng, President

董事长：程豪



Yongyang Cheng,
General Manager

总经理：程永阳

Meet Our Teams 核心团队

R&D Team 研发团队



20+ Experienced engineers focus on research and development of innovative technology&new products, as well as improvement of current products.

公司研发团队拥有经验丰富的技术骨干20余名，致力于保温杯行业原创革新技术和新产品的研发设计，以及现有产品的优化改良。

Meet Our Teams 核心团队

QC Team 品控团队



- ◆ 30+ Experienced QC members, inc. QE/IQC/IPQC/FQC/OQC.
- ◆ Implement the most rigorous quality control measures throughout the complete production processes.
- ◆ Each pc of flask undergoes 3 round of vacuum checkings to ensure high vacuum pass rate.
- ◆ 品控团队30余人，设置 QE/IQC/IPQC/FQC/OQC
- ◆ 严抓过程管控、注重首检、巡检工作
- ◆ 每个产品都经过三道测温，保证真空合格率

Meet Our Teams 核心团队

Sales Team 国际业务团队



- ◆ 8 senior sales managers & representatives with 10+ years of experiences each
- ◆ 6 assistant merchandisers
- ◆ 1 documentation specialist

We strive to provide the most outstanding and comprehensive one-stop services for customers from all over the world.

国际业务团队由15名精英组成:

- ◆ 8名国际业务经理&业务员, 从业经验分别达10余年
- ◆ 6名跟单员
- ◆ 1名单证员

我们致力于为全球客户提供全方位一站式最优服务。

Part 3

Strategic Customers 战略客户

Strategic Customers 战略客户

Our Partners
合作伙伴



Global Reach
市场分布



Part 4

Factory Audits & Product Certificates

验厂 & 产品认证

Products

Report No.: 0154329979a 001 Page 1 of 10

Client: ZHEJIANG HAOQI INDUSTRY AND TRADE CO., LTD
NO.39-1 HuaBao Road, Zhiying Industrial Area, Phase 2, Yongkang, Zhejiang, China

Identification/ Model No(s): Water bottle
HBK02-0.5
HBK27-0.5/HBK25-0.5/HBK23-0.5/HBK26-0.5/HBK15-0.5/HBK12-0.5/HBK05-0.5/HBY06-0.5/HBY23-0.5/HBY09-0.5/HBQ39-0.5/HBX03-0.45/HBZ01-0.5

Sample Receiving date: 2018-05-14

Testing Period: 2018-05-14 - 2018-05-21

Test Specification:

Customer's requirement: 1. Risk Assessment of Articles: Screening of substances of very high concern (SVHC) subject to authorisation, according to (EU) No 143/2011, (EU) No 125/2012, (EU) No 349/2013, (EU) No 895/2014 and (EU) No. 2017/999 (Annex XIV of EC No 1907/2006) and candidate list by European Chemical Agency (ECHA), according to the EU Court of Justice rules on SVHC's in articles (Guidance on requirements for substances in articles, June 2017)

Other information: Colour / Material : Stainless steel , pp, silicone

For and on behalf of TÜV Rheinland (Shanghai) Co., Ltd.

Ryan Chen
Ryan Chen / Project Engineer
Date: 2018-05-25
Name/Position

Paul Li
Paul Li
Technical Specialist

BUREAU VERITAS

TEST REPORT

LAB NO. : (6616)222-1353
DATE : August 15, 2016
PAGE : 1 OF 8

Applicant: ZHEJIANG HAOQI INDUSTRY AND TRADE CO., LTD
NO.39, WEITAI ROAD, ZHIYING INDUSTRIAL AREA, YONGKANG, ZHEJIANG CHINA

Date of Submission: August 9, 2016
Test Period: August 9, 2016 to August 15, 2016

Sample Description: Sample(s) received is/are stated to be stainless steel vacuum flask
Test Item(s): Details see page 3

Manufacturer: / **Style No(s):** HLB.K02
Buyer: / **PO No.:** /
Country of Origin: / **Country of Destination:** /

SUMMARY OF TEST RESULTS	
TEST REQUESTED	CONCLUSION
FDA / GRAS Evaluation	PASS
Olefin Polymers - Polypropylene Homopolymer - U.S. FDA 21 CFR 177.1520	PASS
Closures with Sealing Gaskets for Food Containers - U.S. FDA 21 CFR 177.1210	PASS

Remarks:
1) The tested part of the sample was specified by client.
2) The test requested was specified by client.
3) The test conclusion was given based on the results of tested part.

REMARK:
If there are questions or concerns on this report, please contact the following person:

General enquiry and servicing: Mr. Johnny Yao/Ms. Joanna Chen
021 21466889/48158494
Joey.Yao (jyao@cn.tuv.com) / joey.chen@cn.tuv.com

Technical enquiry: Mr. Paul Li/Ms. Kathy Fu
021 21466889/48158494
Paul.Li@cn.tuv.com / kathy.fu@cn.tuv.com

BUREAU VERITAS CONSUMER PRODUCTS SERVICES DIVISION (SHANGHAI)

PREPARED BY: *Paul Li*
Paul Li
Technical Specialist

BUREAU VERITAS
Consumer Products Services Division (Shanghai)
No. 168, Gongshui Road, Zhongyuan Town,
Mishang, Shanghai, China, 201109
Tel: 86-21-24011188 Fax: 86-21-44010442
Email: bvs@cn.tuv.com / info@cn.tuv.com
http://www.bureauveritas.com.cn

通过德国LFGB 食品接触安全测试

Products

Test Report No.: 0154329979b 001 Page 1 of 19

Client: Zhejiang Haoqi Industry And Trade CO., LTD
NO.39-1 HuaBao Road, Zhiying Industrial Area, Phase 2, Yongkang, Zhejiang, China

Buyer's name: n.a.

Manufacturer's name: n.a.

Test item(s): Water bottle

Identification / Model No(s): HBK02-0.5
HBK27-0.5/HBK25-0.5/HBK23-0.5/HBK26-0.5/HBK15-0.5/HBK12-0.5/HBK05-0.5/HBY06-0.5/HBY23-0.5/HBY09-0.5/HBQ39-0.5/HBX03-0.45/HBZ01-0.5

Sample Receiving date: 2018-05-14

Testing Period: 2018-05-14 to 2018-05-24

Test specification: Performed parameter(s) for the compliance with the following regulations concerning materials in contact with foodstuff:
- German §31 LFGB (Lebensmittel-, Bedarfsgegenstände- und Futtermittelgesetzbuch)

Test conclusion: PASS

Chemical tests performed for the suitability for contact with foodstuffs complied with the following regulations:
- U.S. FDA Code of Federal Regulations Title 21 (Food and Drugs)

Other Information: Not available

For and on behalf of TÜV Rheinland (Shanghai) Co., Ltd.

Sven Posselt
Sven Posselt / Department Manager
Date: 2018-05-24

Sample Photo
(For detailed sample picture please refer to last page)

BUREAU VERITAS

TEST REPORT

Technical Report : (6616)272-0202
DATE : September 28, 2016
PAGE : 1 OF 12

APPLICANT: ZHEJIANG HAOQI INDUSTRY AND TRADE CO., LTD.
HUABAO ROAD, NO.39-1, ZHIYING INDUSTRIAL AREA 2, ZHEJIANG, CHINA

Date of Submission: August 31, 2016
Test Period: August 31, 2016 to September 6, 2016

Sample Description: Sample(s) received is/are stated to be:
A) vacuum bottle

Test Item(s): Details see page 3

Color: / **Model No./ Style No(s):** /
Age Grade: / **PO No.:** /
Vendor: / **Supplier Reference:** /
Manufacturer: / **Country of Origin:** /
End Buyer: / **Country of Destination:** /

SUMMARY OF TEST RESULTS	
TEST REQUESTED	CONCLUSION
Sensory Test (Odour and Taste) for Materials in Contact with Foodstuffs – EC No. 1935/2004 and § 30 and 31 LFGB	PASS
Overall Migration Test for Plastic Materials in Contact with Foodstuffs – Commission Regulation (EU) No. 10/2011 and Its Amendments	PASS
Overall Migration Test for Silicon in Contact with Foodstuffs – Council of Europe, Resolution ResAP(2004)5	PASS
Specific Migration of Heavy Metals for Plastic Materials in Contact with Foodstuffs – Commission Regulation (EU) No. 10/2011 and Its Amendments	PASS
Specific Migration of Heavy Metals for Plastic Materials in Contact with Foodstuffs – Draft Amendment of Commission Regulation (EU) No 10/2011	PASS
Extractable Matter Content for Silicon in Contact with Foodstuffs – § 30 and 31 LFGB and HR Recommendation	PASS
Migration of Heavy Metals Contents for Metal in Contact with Foodstuffs	PASS

Notes:
1) The tested part of the sample was specified by client.
2) The test requested was specified by client.
3) The test conclusion was given based on the results of tested part.
4) The below results are transferred from (6616)244-0567 dated September 6, 2016.

REMARK:
If there are questions or concerns on this report, please contact the following person:

General enquiry and servicing: Mr. Johnny Yao/Ms. Joanna Chen
021 21466889/48158494
Joey.Yao (jyao@cn.tuv.com) / joey.chen@cn.tuv.com

Technical enquiry: Mr. Paul Li/Ms. Kathy Fu
021 21466889/48158494
Paul.Li@cn.tuv.com / kathy.fu@cn.tuv.com

BUREAU VERITAS CONSUMER PRODUCTS SERVICES DIVISION (SHANGHAI)

PREPARED BY: *Paul Li*
Paul Li
Technical Specialist

BUREAU VERITAS
Consumer Products Services Division (Shanghai)
No. 168, Gongshui Road, Zhongyuan Town,
Mishang, Shanghai, China, 201109
Tel: 86-21-24011188 Fax: 86-21-44010442
Email: bvs@cn.tuv.com / info@cn.tuv.com
http://www.bureauveritas.com.cn

SGS

Test Report

No.: XMH16050030900T Date: Jun. 1, 2018 Page 1 of 3

WUYI BELIGHT PAINT CO., LTD.
JINYANSHAN, QUANXI TOWN, WUYI, JINHU, ZHEJIANG, CHINA

The following sample(s) was/were submitted and identified on behalf of the client as:

Sample Description: PAINT
SGS Ref No.: CAN18-103808
Style / Item No.: NONTOXIC RED AND TRANSPARENT
Supplier: WUYI BELIGHT PAINT CO., LTD.
Sample Receiving Date: May. 28, 2018
Test Performing Date: May. 28, 2018 to Jun. 1, 2018
Test Performed: Selected test(s) as requested by applicant
Test Result(s): For further details, please refer to the following page(s)

Test Requested	Result
To determine the Bisphenol A content(s) in the submitted sample(s) with reference to client's requirement.	PASS

Signed for and on behalf of
SGS-CSTC Co., Ltd. Xiamen Branch

Sharky Xia
Sharky Xia
Approved Signatory

SGS
Consumer Products Services Division (Shanghai)
No. 168, Gongshui Road, Zhongyuan Town,
Mishang, Shanghai, China, 201109
Tel: 86-21-24011188 Fax: 86-21-44010442
Email: bvs@cn.tuv.com / info@cn.tuv.com
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BUREAU VERITAS

TEST REPORT

Technical Report : (6616)272-0202
DATE : September 28, 2016
PAGE : 1 OF 12

APPLICANT: ZHEJIANG HAOQI INDUSTRY AND TRADE CO., LTD.
HUABAO ROAD, NO.39-1, ZHIYING INDUSTRIAL AREA 2, ZHEJIANG, CHINA

Date of Submission: August 31, 2016
Test Period: August 31, 2016 to September 6, 2016

Sample Description: Sample(s) received is/are stated to be:
A) vacuum bottle

Test Item(s): Details see page 3

Color: / **Model No./ Style No(s):** /
Age Grade: / **PO No.:** /
Vendor: / **Supplier Reference:** /
Manufacturer: / **Country of Origin:** /
End Buyer: / **Country of Destination:** /

SUMMARY OF TEST RESULTS	
TEST REQUESTED	CONCLUSION
Sensory Test (Odour and Taste) for Materials in Contact with Foodstuffs – EC No. 1935/2004 and § 30 and 31 LFGB	PASS
Overall Migration Test for Plastic Materials in Contact with Foodstuffs – Commission Regulation (EU) No. 10/2011 and Its Amendments	PASS
Overall Migration Test for Silicon in Contact with Foodstuffs – Council of Europe, Resolution ResAP(2004)5	PASS
Specific Migration of Heavy Metals for Plastic Materials in Contact with Foodstuffs – Commission Regulation (EU) No. 10/2011 and Its Amendments	PASS
Specific Migration of Heavy Metals for Plastic Materials in Contact with Foodstuffs – Draft Amendment of Commission Regulation (EU) No 10/2011	PASS
Extractable Matter Content for Silicon in Contact with Foodstuffs – § 30 and 31 LFGB and HR Recommendation	PASS
Migration of Heavy Metals Contents for Metal in Contact with Foodstuffs	PASS

Notes:
1) The tested part of the sample was specified by client.
2) The test requested was specified by client.
3) The test conclusion was given based on the results of tested part.
4) The below results are transferred from (6616)244-0567 dated September 6, 2016.

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BUREAU VERITAS CONSUMER PRODUCTS SERVICES DIVISION (SHANGHAI)

PREPARED BY: *Paul Li*
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Part 5

Product Gallery

产品展厅

Product Gallery 产品展厅



Product Gallery 产品展厅



Part 6

Contact Us 联系我们

FLAGSHIP
旗舰[®]

浙江豪旗工贸有限公司
浙江省武义县白洋街道知音路7号



Joyce Cheng Customer Manager

FLAGSHIP
旗舰[®]

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A D D : ZHEJIANG HAOQI INDUSTRY AND TRADE CO.,LTD.

NO.7 Zhiyin road, Baiyang street, Wuyi County,
Zhejiang Province ,China.321200

